# **Technical Data Sheet**



# Rapid Bond 50

### **Product Description**

It is a one-component, solvent-based, acrylic-based transparent primer with excellent adhesion. Thanks to its high strength, it maintains its adhesion power and film thickness for a long time under heavy traffic. Its UV resistance and chemical resistance is very high. Thanks to its high adhesion, it is applied on smooth floors, as a primer between the floor and the paint, and on the paint where protection and shine is desired. Since it dries quickly and hardens, the application area is opened to traffic within 15 minutes.

#### **Product uses:**

- As a primer for all kinds of interior and exterior walls, masonry concrete, plaster, gypsum, surfaces.
- As a dust preventing coat over concrete surface.
- As primer over gypsum board & cement board surfaces.
- As a primer for expansion joint material

#### **Properties**

- Fast drying.
- Easy application.
- Excellent adhesion.
- Very tough and abrasion resistant.
- Excellent UV resistance
- Excellent weather durability.
- Very low maintenance/repair costs
- Resistant to petrol, diesel, engine oil, water etc.

#### **TECHNICAL PROPERTIES**

Appearance/Color Semi Gloss – Transparent Material

Density: 0.85 kg/liter

Volume solids %: 20 %

Theoretical spreading rate: 8 m<sup>2</sup>/ltr – 5.74 (25 micron DFT)

Recommended DFT: 25-50 micron

(Dry Film thickness)

Surface dry: 30 approx. min (s) 23°C/73.4°F 50% R.H.

Recoating Time 2 hours (23°C and 50% R.H.)

Full dry: 8 hours (23°C and 50 % R.H.)

Application temperature: +10°C/50° F and +35°C/95°F

#### **Application Details**

Application method: Brush / Roll / Airless Spray

Thinner: Cellulosic Thinner

Thinner Amount: Brush (Do not Thin) – Roller (10-15 %) - airless Spray (5%)

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#### **Surface Preparation:**

#### **For Concrete**

Allow new concrete to dry for 14-28 days under normal weather conditions before painting. Surface to be painted should be clean and dry, free from oil, grease, dust, dirt, contaminants, and all loose grit and mortar.

## **Preceding coat:**

None

#### **Important Remarks:**

- Surfaces must have enough structural strength.
- Concrete should have minimum of 25 N/mm<sup>2</sup> compression resistance and minimum 1, 5 N/mm<sup>2</sup> tensile strength.
- Applications below 10°C should be avoided.
- The surface should be protected from moisture and rain for 6 hours after application.
- All application tools and equipment should be cleaned with **Toluene** immediately after the use. Cured material can only be removed mechanically.
- Use only where application and drying can proceed at temperatures above: 10°C/50°F. The temperature of paint itself should be 15°C/59°F or above.
- NOT recommended for use over damp/wet surfaces.

## Shelf life & Storage:

12 months from date of production if stored properly in original, unopened and undamaged sealed packaging in dry conditions at temperatures between +5°C and +30°C.

#### Safety:

For information and precautions on the safe handling, transportation storage and disposal of chemical products, users shall refer to the most recent Material Safety Data Sheet containing physical, ecological, toxicological and other safety-related data.

# **Legal Notice:**

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