Technical Data Sheet



Top Floor SL 2000

Product Description

Is a three-component solvent free 100% solid self-smoothing epoxy resin compound in high gloss seamless finish applied at 2-7mm thickness. It is to be used on prepared and primed concrete floor in medium to heavy duty industrial environment. The product gives heavy duty floor coating that provides a high gloss, seamless, hygienic surface that is extremely hard wearing and durable. The coating can also be applied to provide a nonslip texture in combination with non-slip aggregates. This product may be top coated if required.

Product uses:

- Factory floors
- Food/hygiene e.g. Abattoirs,/milking parlous
- Car plants
- Hospitals
- Garages
- Laboratories

Properties

- Durable good resistance to abrasion and impact.
- Solvent free thus no solvent smell.
- Attractive available in a range of colors.
- Environment friendly No V.O.C.
- Good resistance to a wide range of chemicals.
- High impact and chemical resistance..

TECHNICAL PROPERTIES

Appearance/Color Glossy / RAL Color Card Density: 1.53 kg/liter (Mixed)

Volume solids %: 100 %

Theoretical spreading rate: 0.5 m²/ltr / 0.33 m²/kg (2mm DFT)

Consumption: $2 \text{ ltr/m}^2 (3.06 \text{ kg/m}^2)$

Recommended DFT: 2-7 mm

(Dry Film thickness)

Flash Point: 130°C. /266 °F.

Open time: 1 hours (23°C and 50% R.H.)

Surface dry: 5 approx. hour(s) 23°C/73.4°F 50% R.H.

Light foot traffic 14-18 hours (23°C and 50% R.H.)

Full dry: 24 hours (23°C and 50 % R.H.)

Full cure time: 7 days (23°C and 50 % R.H.)

Application temperature: +8 °C/46.4° F and +35 °C/95°F

Min. cure temperature: +10°C/50°F

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Application Details

Mixing Ratio: Component A: 4 – Component B: 1 - Silica Sand C: 10 (By weight)

Application method: Metal Trowel

Thinner: Do Not Thin The Product Thinner Amount: Do Not Thin the product

Sulphuric Acid30 %: Excellent Sodium Hydroxide 25% Excellent Engine Oil: Excellent Lactic Acid 25%: Good **Ammonia Solution 25%:** Good Citric Acid 25%: Good Petrol: Excellent Sugar Solution 40%: Good Hydrochloric Acid 30%: Excellent

Surface Preparation:

- Surface must be dry, clean and free of all contamination such as dirt, oil, grease, and coatings etc. which hinder adhesion.
- Surface must be firm and have enough strength. If in doubt, apply a test area before beginning.
- Weak concrete must be removed and surface defects such as blowholes and voids must be fully exposed.
- All dust, loose and friable particles should be removed from the surface before application with brush and/or vacuum cleaner.
- Grinding by diamond disk should take over the place and all the dust must be removed by vacuum machine.
- All the cracks must be repaired by epoxy filler or epoxy mortar.
- A and B components should be thoroughly mixed for 2-3 minutes and then Component C is added gradually in order to achieve a homogeneous mix using a low speed electric stirrer or other suitable equipment until a homogeneous mixture has been achieved.

PRECEDING COAT:

➤Top Floor 600-SF

➤Top Floor TS 650-MT

➤Top Floor FB 700

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Important Remarks:

- Surfaces must have enough structural strength.
- Concrete should have minimum of 25 N/mm² compression resistance and minimum 1, 5 N/mm² tensile strength.
- Applications below 10°C should be avoided.
- High temperatures lower the pot life of the product, while low temperatures extend cure time and consumption.
- Be careful about product mixing ratios.
- The surface should be protected from moisture and rain for 8-10 hours after application.
- All application tools and equipment should be cleaned with thinner immediately after the use. Cured material can only be removed mechanically.
- Use only where application and drying can proceed at temperatures above: 10°C/50°F. The temperature of paint itself should be 15°C/59°F or above. Apply only on a dry and clean surface with a Temperature above the dew point to avoid condensation. In confined spaces provide adequate ventilation during application and drying.

Shelf life & Storage:

24 months from date of production if stored properly in original, unopened and undamaged sealed packaging in dry conditions at temperatures between +5°C and +30°C.

Safety:

For information and precautions on the safe handling, transportation storage and disposal of chemical products, users shall refer to the most recent Material Safety Data Sheet containing physical, ecological, toxicological and other safety-related data.

Legal Notice:

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